

## VINYL ESTER CHEMICAL ANCHOR WITHOUT STYRENE

- CE option 1 for cracked and uncracked concrete
- Certified use for post-installed threaded rods and reinforcing rods according to ETA-20/0363 Option 1
- C2 Seismic performance category (M12-M16)
- Comply with LEED® v4
- A+ Class: emission of volatile organic compounds (VOC) in living environments
- Certified for masonry use in solid and semi-hollow material (categories b, c, d)
- Dry, wet concrete or submerged holes
- Certified for use on aerated autoclaved concrete blocks (AAC)



USA, Canada and more design values available online.



## CODES AND DIMENSIONS

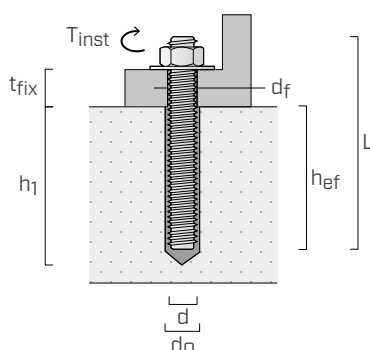
| CODE   | format |            | pcs |
|--------|--------|------------|-----|
|        | [ml]   | [US fl oz] |     |
| FIX300 | 300    | 10.14      | 12  |
| FIX420 | 420    | 14.20      | 12  |

Expiry from date of manufacturing: 12 months for 300 ml, 18 months for 420 ml.  
Storage temperature between +5 and +25° C.

## ADDITIONAL PRODUCTS - ACCESSORIES

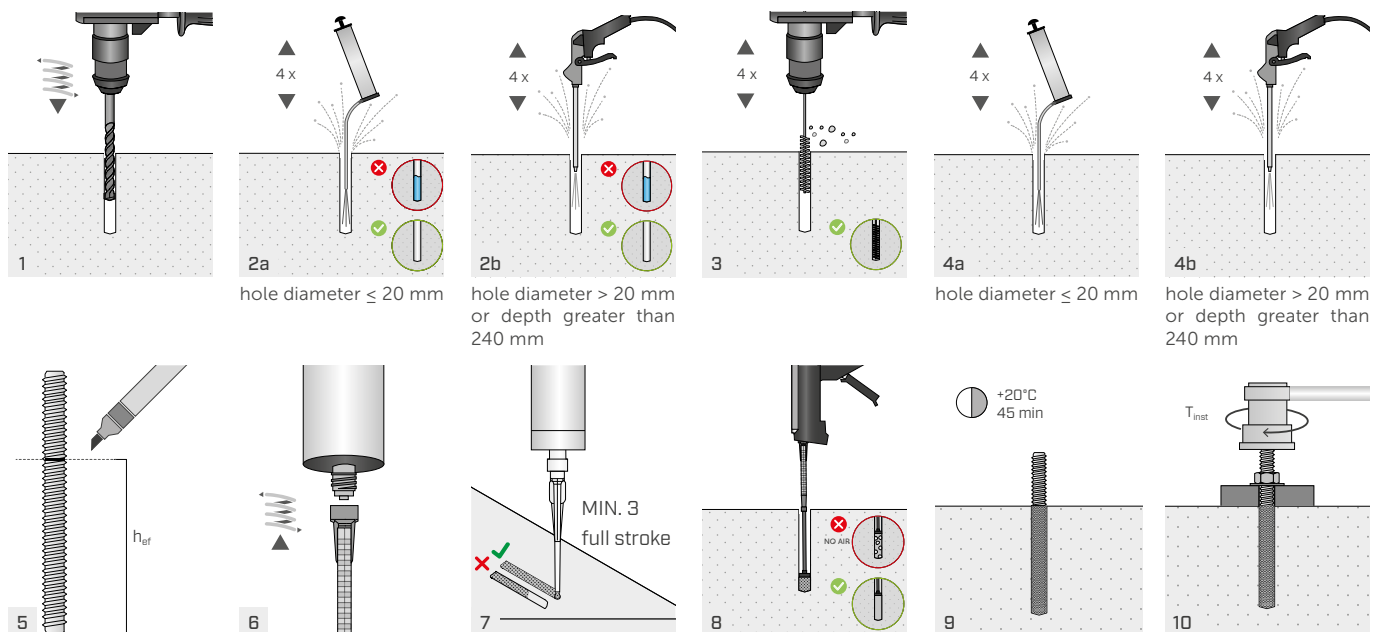
| type     | description                         | format   | pcs |
|----------|-------------------------------------|----------|-----|
| MAM400   | gun for cartridge                   | 420 ml   | 1   |
| FLY      | gun for cartridge                   | 300 ml   | 1   |
| STING    | nozzle                              | -        | 12  |
| STINGRED | nozzle tip reducer                  | -        | 1   |
| FILL     | filling washer                      | M8 - M24 | -   |
| BRUH     | steel pipe cleaner                  | M8 - M30 | -   |
| BRUHAND  | grip and extension for pipe cleaner | -        | 1   |
| CAT      | compressed air tool                 | -        | 1   |
| PONY     | blow pump                           | -        | 1   |

## GEOMETRY

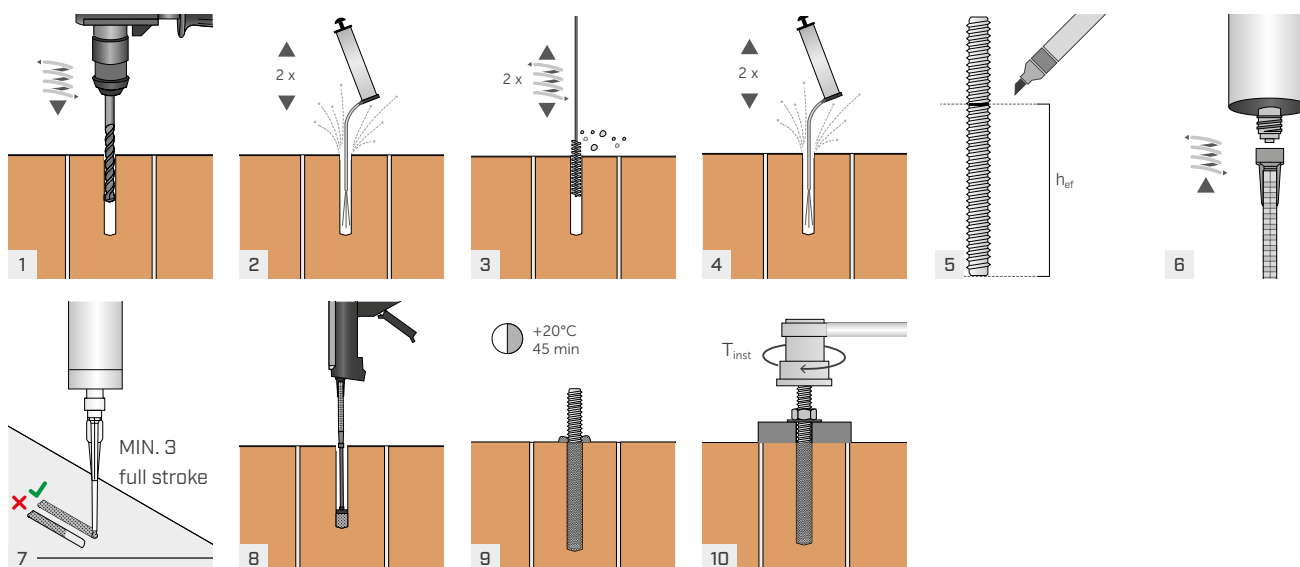


**d** anchor diameter  
**d<sub>0</sub>** hole diameter in the concrete support  
**h<sub>ef</sub>** effective anchoring depth  
**d<sub>f</sub>** hole diameter in the element to be fastened  
**T<sub>inst</sub>** maximum tightening torque  
**L** anchor length  
**t<sub>fix</sub>** maximum fastening thickness  
**h<sub>1</sub>** minimum hole depth

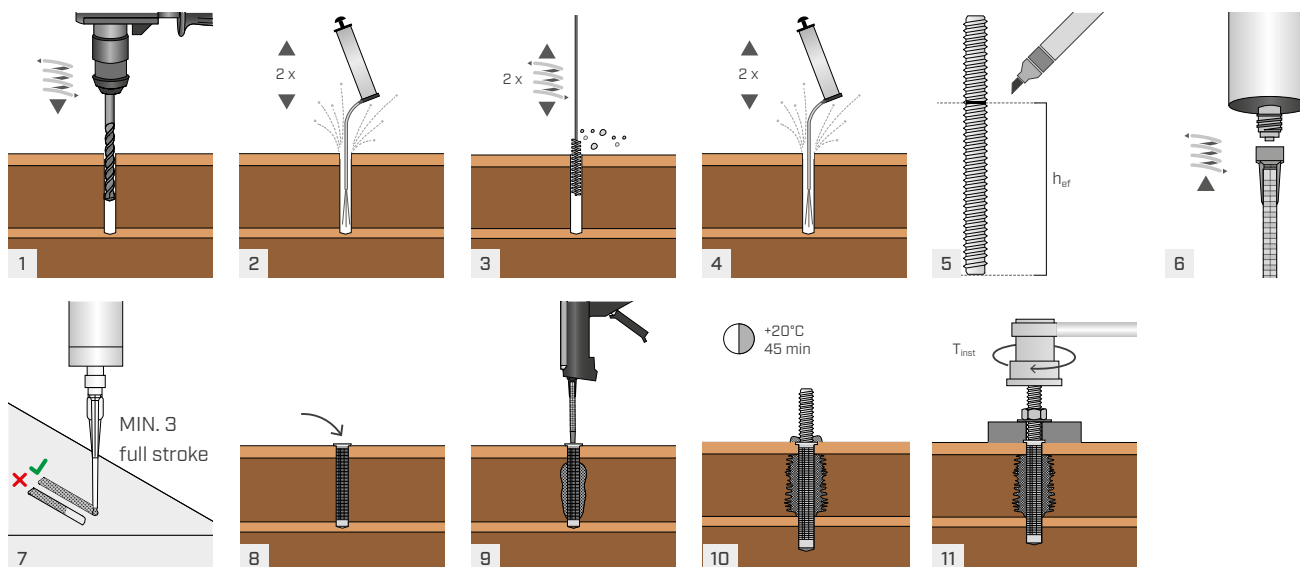
## MOUNTING CONCRETE



## SOLID MASONRY

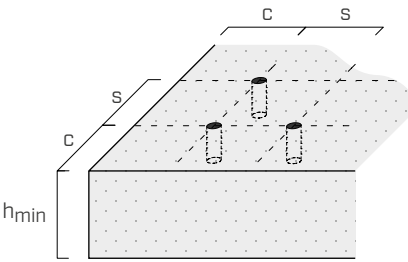


## HOLLOW MASONRY



## ■ INSTALLATION

### INSTALLATION GEOMETRY ON CONCRETE | THREADED RODS



| d                   | [mm] | M8  | M10 | M12 | M16 | M20 | M24 |
|---------------------|------|-----|-----|-----|-----|-----|-----|
| d <sub>0</sub>      | [mm] | 10  | 12  | 14  | 18  | 24  | 28  |
| h <sub>ef,min</sub> | [mm] | 60  | 60  | 70  | 80  | 90  | 96  |
| h <sub>ef,max</sub> | [mm] | 160 | 200 | 240 | 320 | 400 | 480 |
| d <sub>f</sub>      | [mm] | 9   | 12  | 14  | 18  | 22  | 26  |
| T <sub>inst</sub>   | [Nm] | 10  | 20  | 40  | 80  | 120 | 160 |

|                                       |                  |      | M8                            | M10 | M12 | M16 | M20                                | M24 |
|---------------------------------------|------------------|------|-------------------------------|-----|-----|-----|------------------------------------|-----|
| Minimum spacing                       | s <sub>min</sub> | [mm] | 40                            | 50  | 60  | 80  | 100                                | 120 |
| Minimum edge distance                 | c <sub>min</sub> | [mm] | 40                            | 50  | 60  | 80  | 100                                | 120 |
| Minimum thickness of concrete support | h <sub>min</sub> | [mm] | h <sub>ef</sub> + 30 ≥ 100 mm |     |     |     | h <sub>ef</sub> + 2 d <sub>0</sub> |     |

For spacing and distances smaller than the critical ones, strength values have to be reduced depending on the installation parameters.

## ■ INSTALLATION TIME AND TEMPERATURE

| support temperature | cartridge temperature | workability time | curing time before loading |
|---------------------|-----------------------|------------------|----------------------------|
| -5 ÷ -1 °C (*)      | +5 ÷ +40 °C           | 90 min           | 6 h                        |
| 0 ÷ +4 °C           |                       | 45 min           | 3 h                        |
| +5 ÷ +9 °C          |                       | 25 min           | 2 h                        |
| +10 ÷ +14 °C        |                       | 20 min           | 100 min                    |
| +15 ÷ +19 °C        |                       | 15 min           | 80 min                     |
| +20 ÷ +29 °C        |                       | 6 min            | 45 min                     |
| +30 ÷ +34 °C        |                       | 4 min            | 25 min                     |
| +35 ÷ +39 °C        |                       | 2 min            | 20 min                     |

(\*) Temperatures not permitted for masonry.

|                                                         |                                                         |
|---------------------------------------------------------|---------------------------------------------------------|
| Component A classification: Eye Irrit. 2; Skin Sens. 1. | Component B classification: Eye Irrit. 2; Skin Sens. 1. |
|---------------------------------------------------------|---------------------------------------------------------|

## STRUCTURAL CHARACTERISTIC VALUES

Valid for a single threaded rod (INA or MGS) in very thick C20/25 grade concrete with a thin reinforcing layer when spacing and edge-distance are not limiting parameters.

### UNCRACKED CONCRETE<sup>(1)</sup>

#### TENSION

| rod | $h_{ef,standard}$<br>[mm] | $N_{Rk,p}^{(2)}$ [kN] |               |           |               | $h_{ef,max}$<br>[mm] | $N_{Rk,s}^{(3)}$ [kN] |               |           |               |
|-----|---------------------------|-----------------------|---------------|-----------|---------------|----------------------|-----------------------|---------------|-----------|---------------|
|     |                           | 5.8 steel             | $\gamma_{Mp}$ | 8.8 steel | $\gamma_{Mp}$ |                      | 5.8 steel             | $\gamma_{Ms}$ | 8.8 steel | $\gamma_{Ms}$ |
| M8  | 80                        | 17,1                  | 1,8           | 17,1      | 1,8           | 160                  | 18                    | 1,5           | 29        | 1,5           |
| M10 | 90                        | 22,6                  |               | 22,6      |               | 200                  | 29                    |               | 46        |               |
| M12 | 110                       | 33,2                  |               | 33,2      |               | 240                  | 42                    |               | 67        |               |
| M16 | 128                       | 51,5                  |               | 51,5      |               | 320                  | 79                    |               | 126       |               |
| M20 | 170                       | 85,5                  |               | 85,5      |               | 400                  | 123                   |               | 196       |               |
| M24 | 210                       | 126,7                 |               | 126,7     |               | 480                  | 177                   |               | 282       |               |

#### SHEAR

| rod | $h_{ef}$<br>[mm] | $V_{Rk,s}^{(3)}$ [kN] |               |           |               |
|-----|------------------|-----------------------|---------------|-----------|---------------|
|     |                  | 5.8 steel             | $\gamma_{Ms}$ | 8.8 steel | $\gamma_{Ms}$ |
| M8  | ≥ 60             | 11                    | 1,25          | 15        | 1,25          |
| M10 | ≥ 60             | 17                    |               | 23        |               |
| M12 | ≥ 70             | 25                    |               | 34        |               |
| M16 | ≥ 80             | 47                    |               | 63        |               |
| M20 | ≥ 100            | 74                    |               | 98        |               |
| M24 | ≥ 125            | 106                   |               | 141       |               |

| incremental factor for $N_{Rk,p}^{(4)}$ |        |      |
|-----------------------------------------|--------|------|
| $\psi_c$                                | C25/30 | 1,04 |
|                                         | C30/37 | 1,08 |
|                                         | C40/50 | 1,15 |
|                                         | C50/60 | 1,19 |

### CRACKED CONCRETE<sup>(1)</sup>

#### TENSION

| rod | $h_{ef,standard}$<br>[mm] | $N_{Rk,p}^{(2)}$ [kN] |               |           |               | $h_{ef,max}$<br>[mm] | $N_{Rk,p} \mid N_{Rk,s}$ [kN] |                    |           |                    |
|-----|---------------------------|-----------------------|---------------|-----------|---------------|----------------------|-------------------------------|--------------------|-----------|--------------------|
|     |                           | 5.8 steel             | $\gamma_{Mp}$ | 8.8 steel | $\gamma_{Mp}$ |                      | 5.8 steel                     | $\gamma_{Ms}$      | 8.8 steel | $\gamma_{Ms}$      |
| M8  | 80                        | 9,0                   | 1,8           | 9,0       | 1,8           | 160                  | 18,0                          | 1,5 <sup>(3)</sup> | 18,1      | 1,8 <sup>(2)</sup> |
| M10 | 90                        | 12,7                  |               | 12,7      |               | 200                  | 28,3                          | 1,8 <sup>(2)</sup> | 28,3      |                    |
| M12 | 110                       | 18,7                  |               | 18,7      |               | 240                  | 40,7                          |                    | 40,7      |                    |
| M16 | 128                       | 29,0                  |               | 29,0      |               | 320                  | 72,4                          |                    | 72,4      |                    |

#### SHEAR

| rod | $h_{ef,standard}$<br>[mm] | $V_{Rk}$ [kN] |                     |           |                     |
|-----|---------------------------|---------------|---------------------|-----------|---------------------|
|     |                           | 5.8 steel     | $\gamma_{Ms}$       | 8.8 steel | $\gamma_M$          |
| M8  | 80                        | 11            | 1,25 <sup>(3)</sup> | 15        | 1,25 <sup>(3)</sup> |
| M10 | 90                        | 17            |                     | 23        |                     |
| M12 | 110                       | 25            |                     | 34        |                     |
| M16 | 128                       | 47            |                     | 58        | 1,8 <sup>(5)</sup>  |

| incremental factor for $N_{Rk,p}^{(6)}$ |        |      |
|-----------------------------------------|--------|------|
| $\psi_c$                                | C25/30 | 1,02 |
|                                         | C30/37 | 1,04 |
|                                         | C40/50 | 1,07 |
|                                         | C50/60 | 1,09 |

#### NOTES

- <sup>(1)</sup> For the calculation of anchors in masonry or in case of high bond rods, please see ETA document.
- <sup>(2)</sup> Pull-out and concrete cone failure.
- <sup>(3)</sup> Steel failure mode.
- <sup>(4)</sup> Tensile-strength increment factor (excluding steel failure) for uncracked concrete.
- <sup>(5)</sup> Pry-out failure mode.
- <sup>(6)</sup> Tensile-strength increment factor (excluding steel failure) for uncracked concrete.

#### UK CONSTRUCTION PRODUCT EVALUATION

- UKTA-0836-23/6844.

#### GENERAL PRINCIPLES

- The characteristic values are according to EN 1992-4:2018 with a factor  $\alpha_{SUS}=0,6$  and in accordance with ETA-20/0363.
- The design values are obtained from the characteristic values as follows:  $R_d = R_k / \gamma_M$ . Coefficients  $\gamma_M$  are listed in the table in accordance with the failure characteristics and product certificates.
- For the calculation of anchors with reduced spacing, or too close to the edge, please refer to ETA. Similarly, in case of fastening on concrete-supports with a better-grade, limited thickness or a thick reinforcing layer please see ETA.
- For the design of anchors subjected to seismic loading refer to ETA and to EN 1992-4:2018.
- For specifications of the diameters covered by the various certifications (cracked concrete, uncracked concrete, seismic applications), please refer to ETA.